

# Sharpening files

## Chain saw files



### Chain saw files, round

Round file for manual sharpening of saw chains with precise spiral cut for outstanding sharpness and particularly long tool life. For fast, score-free sharpening of saw teeth. In comparison to machine sharpening, these files remove stock sparingly without thermal loads due to friction on the metal.

#### Advantages:

- **Classic Line:** Optimum combination of tool life and stock removal rate, aggressive filing for quick sharpening.
- **Premium Line:** Perfect sharpness thanks to innovative spiral cut, for ensuring a fine tooth surface for maximum cutting performance and a gentler feel to the tool whilst filing.

#### Applications:




sharpening

#### Ordering notes:

- Please specify the desired Performance Line.
- Available in different diameters, suitable for all common saw chains.
- Packaging units of 6 and 60 pieces in a practical cardboard box.

#### Materials that can be worked:

steels up to 1,200 N/mm<sup>2</sup>

Profile	Length [mm]	Length [inch]	Dia. [mm]	Dia. [inch]	Performance Line		Chain pitch [inch]	Matching handle		Description
					Classic Line	Premium Line				
										
					EAN 4007220					
412	200	8	3.5	9/64	005194	-	1/4 LP*	SH 220	6	412 200 x 3,5 ...
			4.0	5/32	005217	021897	1/4 , 3/8 LP*	FH 2	6	412 200 x 4,0 ...
			4.5	11/64	005224	021910	.325	FH 2	6	412 200 x 4,5 ...
			4.8	3/16	005231	021927	.325	HKSF 100, FH 2, FH 3	6	412 200 x 4,8 ...
			5.16	13/64	005248	021934	3/8	HKSF 100, FH 3	6	412 200 x 5,16 ...
			5.5	7/32	005255	021941	3/8 , 404	HKSF 100, FH 3	6	412 200 x 5,5 ...
			6.3	1/4	005262	-	-	HKSF 100, FH 3	6	412 200 x 6,3 ...
			7.0	9/32	005279	-	-	HKSF 100, FH 3	6	412 200 x 7,0 ...
			7.9	5/16	005286	-	3/4	HKSF 100, FH 3	6	412 200 x 7,9 ...

Always observe the current guidelines and recommendations of the equipment and saw chain manufacturers. \* LP = Low Profile

### Packing system for PFERD chain saw files

#### Pack of 6

6 chain saw files



#### Display box

60 chain saw files  
= 10 packs of 6



You can find matching ergonomic file handles for PFERD chain saw files on page 56.